



EXOMILL VC-10

Powdered Metal High Speed Steel

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

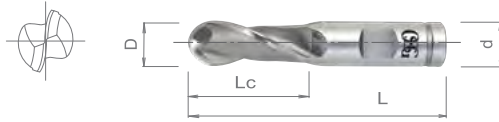
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List 621

EXOMILL VC-10 CPM-EBD

SPEED FEED 1504	VC10	BR	2 FLUTE	30°			WELDON FLAT	STUB	REG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/8" ≤ D ≤ 1-1/2"	+0.0011 / -0"



EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
6210100	●	1/8	0.375	2.313	0.375	
6210200	●	3/16	0.500	2.375	0.375	
6210300	●	1/4	0.625	2.438	0.375	
6210400	●	5/16	0.750	2.500	0.375	
6210500	●	3/8	0.750	2.500	0.375	
6211100	●	1/2	1.000	3.000	0.500	
6212100	●	5/8	1.375	3.500	0.625	
6213100	●	3/4	1.625	3.875	0.750	
6215100	●	1	2.250	4.750	1.000	
6216100	●	1-1/4	2.500	5.000	1.250	
6216200	●	1-1/2	2.500	5.000	1.250	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked
 Note: Other coatings available upon request.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium								
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	○	○	○	○	○	○	○	○	○
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

